



# Handheld Laser Cleaning Machine Series



#### **Experienced Manufacturer, Quality Assurance**

### **R&D** Capability

Shenzhen Dapeng Laser Technology Co., LTD., founded in 20 11, is a national high-tech laser equipment enterprise integrating research and development, manufacturing, sales and service. The four main product lines include more than 150 equipment and solu tions including laser marking, laser cutting, laser welding, and laser cleaning

machines widely used in auto manufacturing, printing and packaging, electronic components, hardware industry, jewelry hclothing leather, medical equipment, craft gifts and more industries.



In accordance with the ISO 9001 quality control system, we rigorously monitors eachstage including materials, manufacturing processes, assembly, and shipping.





We have developed a comprehensive system for production, sales, and after-sales service. We have a laser industry park in Nantong, Jiangsu, and production bases in Shenzhen, Wenzhou, and Suzhou. Additionally, we have a large laser cutting machine production base in Dongguan. We havealso set up over 20 branch offices in key industrial cities and regions across the country.







#### Laser **Cutting Machine**

Capable of cutting various metal sheets and tubes (additional tube cutting device required), primarily suitable for rapid cutting of materials such as stainless steel, carbon steel, galvanized sheet, electrolytic plate, brass sheet, aluminum sheet, manganese steel, various alloy sheets, and rare metals.

#### Laser **Marking Machine**

Widely used for marking graphics and text in various fields including integrated circuit chips, computer components, industrial bearings, watches, electronics and communication products, aerospace components, household appliances, hardware tools, molds, wires

and cables, food packaging, jewelry, tobacco, and military applications.

#### Laser **Welding Machine**

Suitable for a wide range of industries including aviation, aerospace, automotive, power batteries, machinery manufacturing, shipbuilding, chemical industry, and consumergoods.



This product is primarily designed for real-time coding of products. It can adapt to various manufacturers, including liquor bottling lines, wine cutting machines based on bottling lines, beverage filling lines, pharmaceutical packaging lines, tobacco sorting lines, and more.

#### **Precision Micro**additive Equipment

With a diverse range of products, we offer customized configurations of precision laser marking machines, laser welding machines, and laser customer requirements.



Non-standard Automation

With a diverse range of products, we specialize in customizing precision laser marking machines for our customers.

We provide a complete set of laser processing solutions and related facilities. Our main product lines include a variety of industrial laser equipment and their associated products, totaling over 200 types. These include laser marking machine series, laser welding machine series, laser cutting machine series, green laser demonstration series, PCB vlaser drilling machine series, linear motor series, and more.

Our products find extensive applications in industries such as electronics, integrated circuits, instruments, printed circuits, computer manufacturing, mobile communications, automotive components, precision instruments, building materials, clothing and accessories, urban lighting, jewelry, handicrafts, printing and plate-making, among others.

## Handheld Laser Rust Removal Series



## Handheld Laser Cleaning Series



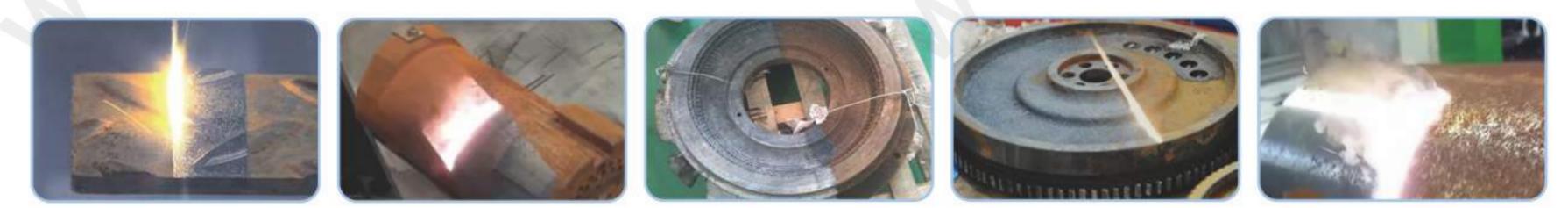
#### **Structure of the Machine**





- Laser cleaning is employed to eliminate surface contaminants from objects, primarily used for tasks like rust removal from the surface of sheet metal cabinets.
- The advantages of laser cleaning lie in its environmental-friendliness, low labor intensity, non-destructive nature, and precision.
- The vibration effect involves high-frequency laser impacts on the target's surface. The laser beam's rotational motion converts into sound waves that return from the lower layer surface, leading to interference with the incident waves and generating resonance. This results in the fragmentation of contaminants.

#### **Samples**



Laser cleaning features characteristics such as non-abrasiveness, non-contact, absence of thermal effects, and applicability to objects of various materials. It is considered the most reliable and effective solution.

#### **Applications**

Applied in mold cleaning, weapon equipment cleaning, removal of old paint from aircraft, cleaning of building exteriors, electronic industry cleaning,

#### **Comparison between Laser Rust Removal and Traditional Rust Removal Methods**



**Mechanical Polishing** 



Sandblasting Cleaning



**Ultrasonic Cleaning** 



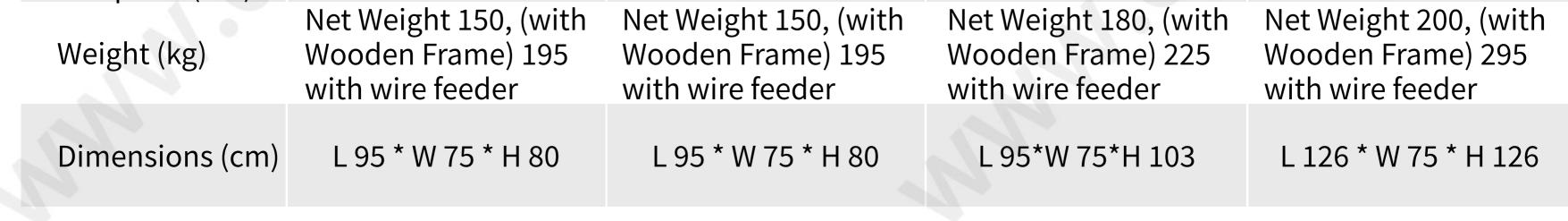
#### **Comparison of conventional descaling and laser descaling**

Model Disadvantages of Traditional Rust Removal	Advantages of Laser Rust Removal
Surface Damage (Corrosion) to Workpieces	Environmental Friendly
Drying Issues After Cleaning Workpieces	Non-contact
Inability to Clean Micro-Nanometer-Level Impurities	High Cleanliness
Waste of Water Resources, Sand, Grinding Heads, etc	No Consumables

Contaminated Cleaning Solvents, Not Environmentally Friendly	Low Operating Costs
Secondary Treatment of Cleaning Solutions After Use	Remote Operation Capabilities
Inability to Achieve Online Cleaning	Online Cleaning Feasibility

#### **Machine Parameters**

Model	DP-CL1000	DP-CL1500	DP-CL2000	DP-CL3000
Laser Power (W)	1000	1500	2000	3000
Operating Mode	Continuous/ Modulated	Continuous/ Modulated	Continuous/ Modulated	Continuous/ Modulated
Modulation Frequency (Hz)	1-5000	1-5000	1-5000	1-5000
Wavelength (nm)	1070-1090	1070-1090	1070-1090	1070-1090
Fiber Length (m)	10 (Exposed 8)	10 (Exposed 8)	10 (Exposed 8)	10 (Exposed 8)
Scanning Width (mm)	Dual Swing 0-50, Single Swing 0-150			
BPP(M2)	1.5	1.5	1.5	1.5
Power Requirement (V)	220	220	220&380	380v
Weight (kg) ±20kg	180	180	200	250
Total Power Con- sumption (KW)	6	8	10	10



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#### **Comparison between Traditional Cleaning and Laser Cleaning**

Cleaning Metho	Efficiency	Effectiveness	Operation	Environmental Pollution	Consumable Cost
Sandblasting	High	Good, relatively versatile, uncontrollable process, material damage	Offline	Serious pollution	High
Chemical	Moderate	Moderate, poor versatility, uncontrollable process, material damage	Offline	Serious pollution	High
Mechanical Friction	Moderate	Low, uneven, uncontrollable process, material damage	Online	Dust	Moderate
Dry Ice	Relatively High	Good, poor versatility, uncontrollable process	Online	Serious pollution	High
Jet Stream	Relatively High	Good, poor vers- atility, uncontro- llable process, leading to seco- ndary pollution	Offline	Environmental pollution	Moderate
Laser	Relatively High	Good effect, good versatility, controllable process, non-destructive.	Remote	Environmentally friendly	Low





### **Equipment Configuration**

Components/ Power	H80	H80	H100	H120
Cabinet	Dapeng Customization (Red/White)			
Laser Source	MAX photonics MSFC-1000X /Raycus1000W/Bwt 1000W	MAX photonics MSFC-1500X /Raycus1500W/Bwt 1500W	MAX photonics MSFC-2000X /Raycus2000W/Bwt 2000W	MAX photonics MSFC-3000X /Raycus3000W/Bwt 3000W
Handheld Laser Head	SUP			
Laser Control System	Qi Lin 丶 SUP 丶 WSX			
Wire Feeder (Standard)	Dapeng Customization (Red/White)	Dapeng Customization (Red/White)	Dapeng Customization (Red/White)	Dapeng Customization(Red)
Chiller	Han Li SCH-1000 /QUANG-1000	Han Li SCH-1500 /QUANG-1500	Han Li SCH-2000 /QUANG-2000	Han Li-3000 /QUANG-3000

Note: (1) The welding head + control system + wire feeder are included in the standard configuration.

(2) The standard configuration includes 6 copper nozzles, 5 protective lenses, a pair of safety goggles,1 data cable, and a 3-meter gas hose.

#### **Accessories List**

Number	Name	Specifications	Quantity (PCS)	Price (Consumables)	Recommended Usage	Remarks
1	Nozzle	Right Angle, Inside Angle, Outside Angle	6	40 yuan per piece	3 pieces	Each type, 3 pieces
2	Lens	D18nm*2nm/ D20nm*2nm	5	30 yuan per piece	1 piece	SUP is D18, Others are D20
3	Wire Feeder Wheel	Model1:(0.8 \ 1.0) Model2:(1.2 \ 1.6)	4	/	/	2 pieces for each model
4	Safety Goggles	/	1	/	/	/
5	Data Cable	3m	1	/	/	/
6	Hexagonal Wrench		1	/	/	Opening of the cabinet side rear door
7	Storage Box		1	/	1	Installing lenses and nozzles
8	Gas Hose	Diameter10*6.5	1	/		3m
9	Fiber Optic Protective Sleeve	/	1	/		Protecting the laser fiber head

#### Image







Nozzle

Lens

#### Wire Feeder Wheel







Data Cable



Hexagonal Wrench









#### **Storage Box**



#### **Optic Protective Sleeve**

#### **Core Component – Laser**



#### Image

#### **Accessories List**

- High-precision automatic mounter
- Component and COS automatic wire
- FAC, automatic coupling system for
  - reflective mirrors

- bonding equipment
- Automated component
  - brightness testing system

#### **Product Technology**

- Strict control of cladding and core alignment for both active and passive optical fibers to prevent optical leakage.
- Optimize the coupling efficiency between pump lasers and beam combiners, and control the internal temperature of the beam combiners
- High power durability of QBH end faces and meticulous design and production

#### **Parameters**

Component and COS automatic wire

bonding equipment

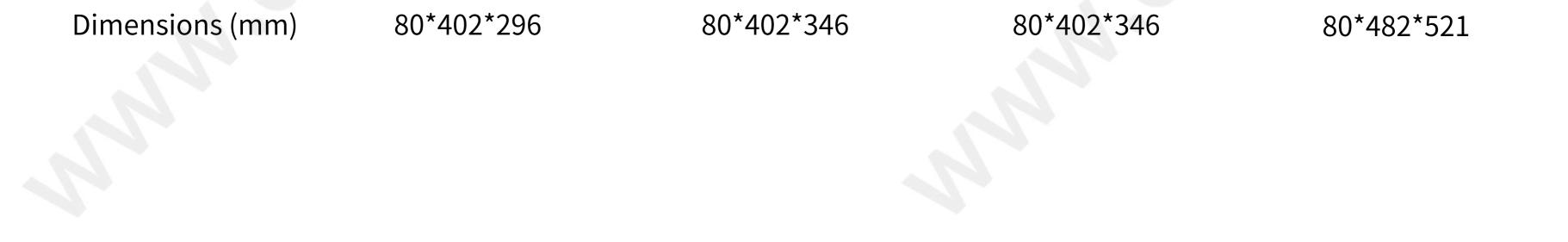
- High-reliability equipment with independent intellectual property rights
- Multi-stage residual pump light filtering technology to prevent fiber and fiber bench heating.
- Effective thermal dissipation of active optical fibers and temperature control

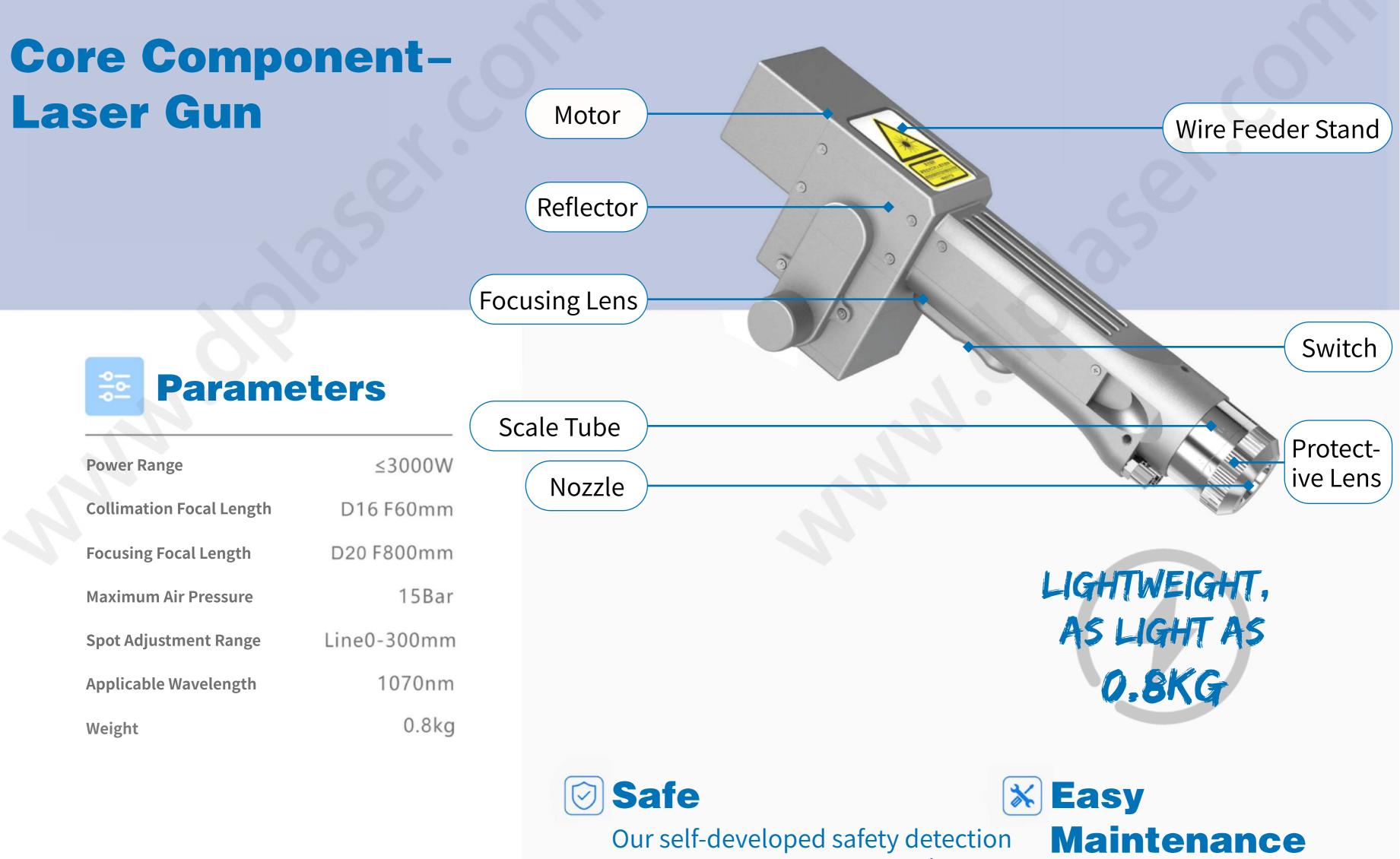
of the overall structure.

Strict control of the output beam spot

to ensure consistent product performance

BFL-CW1000	BFL-CW1500	BFL-CW2000	BFL-CW3000
1000	1500	2000	3000
14 ∖ 20 \ 25 \ 50um	14 \ 20 \ 25 \ 50um	14 丶 20 丶 25 ৲ 34 ৲ 50um	20 \ 25 \ 34 \ 50um
QBH	QBH	QBH	QBH
0-50KHZ	0-50KHZ	0-50KHZ	0-50KHZ
220±20V, AC,PE,50/60HZ	220±20V, AC,PE,50/60HZ	220±20V, AC,PE,50/60HZ	380±20V, AC,PE,50/60HZ
25°C(Laser Module) 30°C(QBH)	25°C(Laser Module) 30°C(QBH)	25°C(Laser Module) 30°C(QBH)	25°C (Laser Module) 30°C (QBH)
	14 \ 20 \ 25 \ 50um QBH 0-50KHZ <u>220 ± 20V</u> , AC, PE, 50/60HZ	1000       1500         14、20、25、50um       14、20、25、50um         QBH       QBH         0-50KHZ       0-50KHZ         120±20V, AC, PE, 50/60HZ       220±20V, AC, PE, 50/60HZ         25°C (Laser Module)       25°C (Laser Module)	IOOO         ISOO         2000           14 \ 20 \ 25 \ \ 50um         14 \ 20 \ 25 \ \ 50um         14 \ 20 \ 25 \ \ 34 \ \ 50um           QBH         QBH         QBH           0-50KHZ         0-50KHZ         0-50KHZ           220 \ 20V, AC,PE,50/GOHZ         220 \ 20V, AC,PE,50/GOHZ         220 \ 20V, AC,PE,50/GOHZ           25°C (Laser Module)         25°C (Laser Module)         25°C (Laser Module)







 86
 74

 Image: Constrained state
 241.5

system ensures your protection. The gun head safety lock prevents contamination of the lens when not in use. It features a safety lock and trigger dual-control enablement,

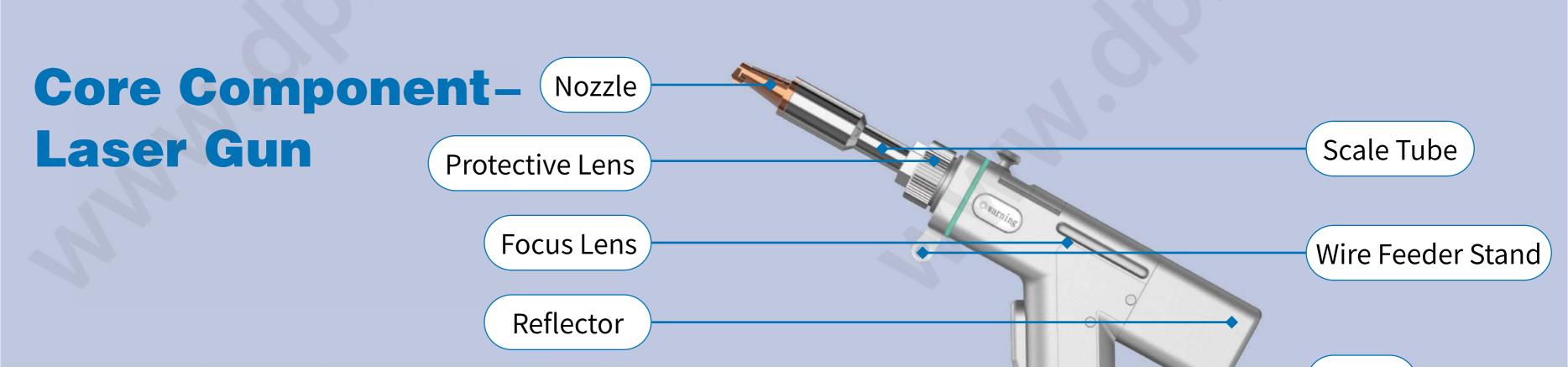
The electrical interfaces perform self-diagnostics, and the focusing lens can be replaced.

### Clean and Efficient 🗟

With system upgrades supporting F400, F600, and F800, along with various focusing lenses, you can achieve large-area cleaning or high-energy density cleaning as needed.

#### Cost Reduction and Efficiency Enhancement

With high speed and maximum cleaning efficiency, our system minimizes cost while providing outstanding results. No consumables are needed, making it energy-efficient and environmentally friendly.





Power Range	≤3000W
<b>Collimation Focal Length</b>	D16 F60mm
Focusing Focal Length	D20 F150mm
Maximum Air Pressure	15Bar
Vertical Focusing Range	±10mm
Spot Adjustment Range	Line0-8mm
Applicable Wavelength	1070nm
Weight	0.7kg

Motor



X

### 🕑 Safe

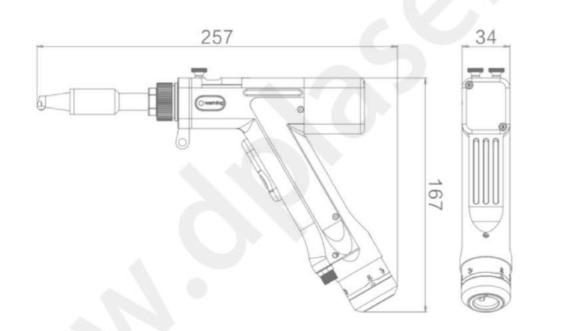
Independently developed safety detection system, with real-time temperature monitoring built-in.

#### Easy Maintenance

The replacement of focusing lens and protective lens is made drawer-style, while the collimating lens is integrated with QBH.

Switch

Dimensions



#### Portability

Compared to the previous generation, the weight has been further reduced, making it more agile to operate, easier to handle, and providing a more comfortable grip.

#### **Versatile Features**

## **Stable**

#### Performance

The optical structure has been optimized to achieve high welding strength, minimal deformation, and deep penetration.

Supports handheld continuous welding, cleaning, and cutting.
It's adaptable for various scenarios, with password authorization and real-time monitoring of all interfaces for easy maintenance.

### **Core Component – Built-in Cabinet Laser Welding Water Cooler**



#### **Product Features**

- Optional use of environmentally friendly refrigerants
- Laser chiller's intelligent temperature controller features two temperature control modes, suitable for different usage scenarios
- Optional heater and water purification configurations

- Temperature control accuracy up to  $\pm 0.5^{\circ}$ C
- Dual-temperature dual-control mode, catering to different cooling needs of fiber laser and laser head
- Durable and easy to operate

#### **Wooden Crate Shipping Packaging Dimensions**

Туре	H80Cabinet (1000W/1500W)	H100Cabinet(2000W)	H120Cabinet(W)
Net Weight (Cabinet)	150kg	180kg	200kg
Dimensions (Cabinet)	L 95cm * W 75cm * 80cm	L 95cm * W 75cm * H 103cm	L 126cm * W 75cm * H 126cm
Gross Weight (Including Wire Feeder and Wooden Crate)	195kg	240kg	310kg
Dimensions (Including Wire Feeder and Wooden Crate)	L 115cm * W 105cm * H 106cm	L 135cm * W 85cm * H 120cm	L 130cm * W 100cm * H 137cm

#### Note: The H120 (3000W) cabinet comes with dual wire feeders as standard, and the weight of a single wire feeder is 15kg



